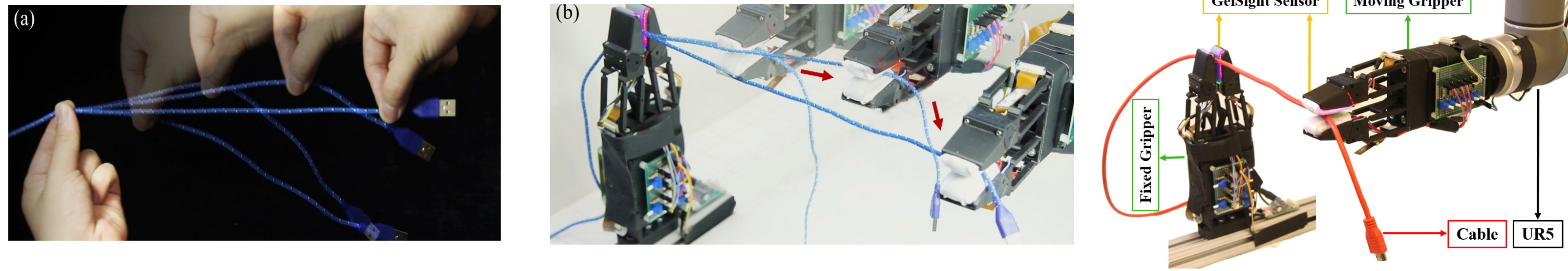


## Motivation

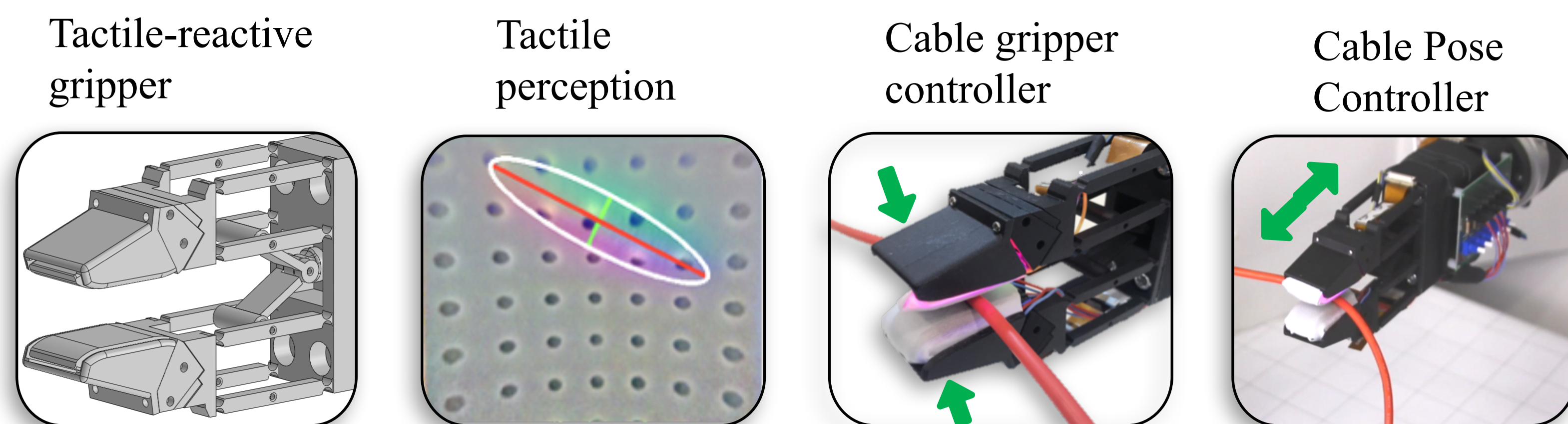


- Apart from screw assembling and bin picking, cable manipulating may be the other most essential task in industry robotic manipulation.
- Neither cable pose nor the contact force are directly observable with vision sensors.
- None of existing robots can perform the task due to the high model uncertainty and flexibility of the cables.
- We want robots have the capability to do the task.

## Challenges

- Cable pose is difficult, if not possible, to estimate using mechanical-based tactile sensors;
- Grasp force should be large enough for tactile sensing while small enough for cable sliding;
- Gripper pose should be automatically modulated based on cable pose to prevent the cable falling.

## Method

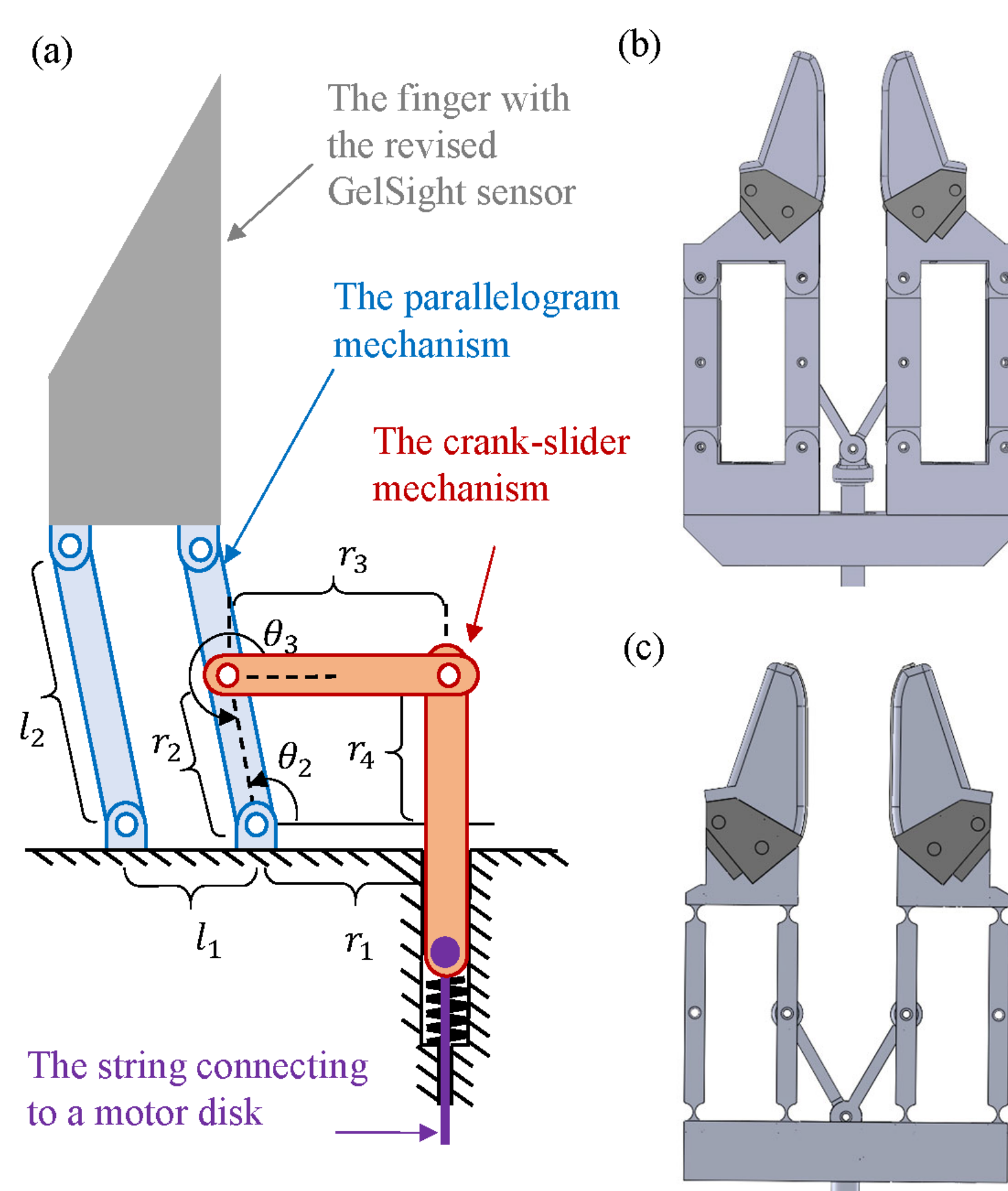


To address challenges, we build and integrate a system with:

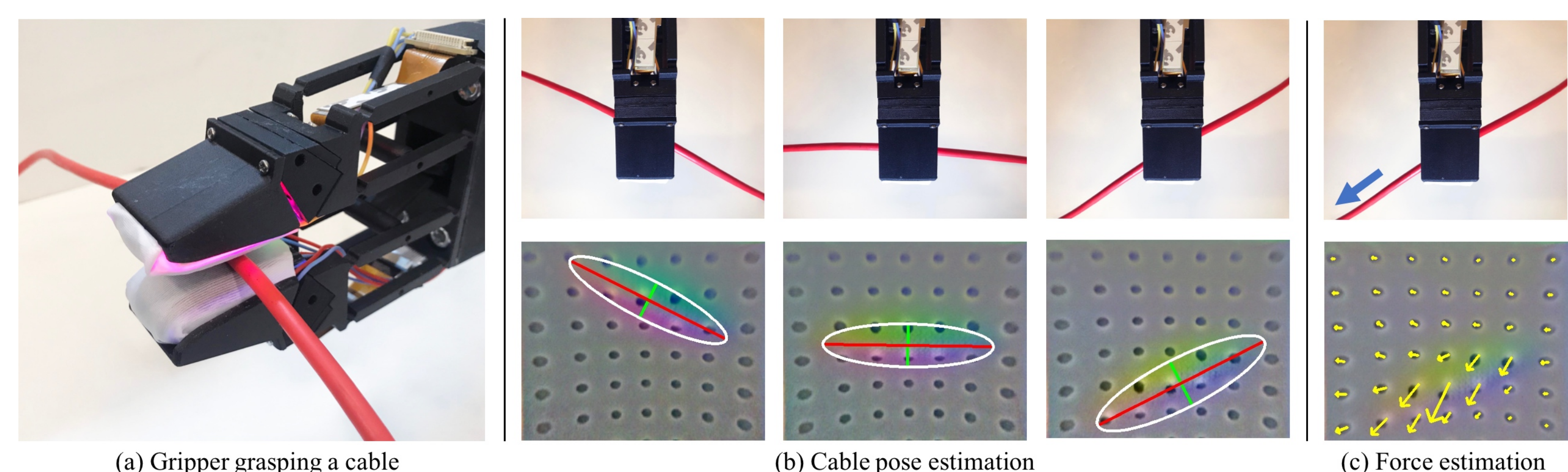
- Tactile-reactive gripper;
- Tactile perception. We estimate in real-time the pose of the cable in the gripper, the friction force, and the quality of the tactile imprints;
- Cable grip controller;
- Cable pose controller.

### Tactile-reactive gripper

(a) A slider-crank mechanism, a slider-string-spring system, a parallelogram mechanism,  
(b) The rigid parallelogram mechanism includes 28 parts,  
(c) The compliant parallel-guiding mechanisms replaces the rigid parallelogram mechanism reducing the assembly parts from 28 pieces to a single piece.



### Tactile perception



Cable pose estimation Fast Poisson Solver to compute depth images; Thresholding the depth image to extract the contact region; Principal Component Analysis (PCA) to obtain the principal axis.

Cable friction force estimation Blob detection to locate the center of the black markers. The mean of the marker displacement field approximately proportional to the friction force.

Cable grasp quality Grasp quality evaluation based on the area of contact region.

### Cable grip controller

PD controller to keep target friction

$$u_{pd}[n] = K_p e[n] + K_d (e[n] - e[n-1])$$

$$e[n] = D[n] - D_t[n],$$

Leaky integrator to ensure good signal quality

$$D_t[n] = \alpha D_t[n-1] + (1-\alpha)(1-S),$$

$$S = \begin{cases} 1 & \text{if good quality} \\ 0 & \text{if poor quality} \end{cases}$$

### Cable pose controller

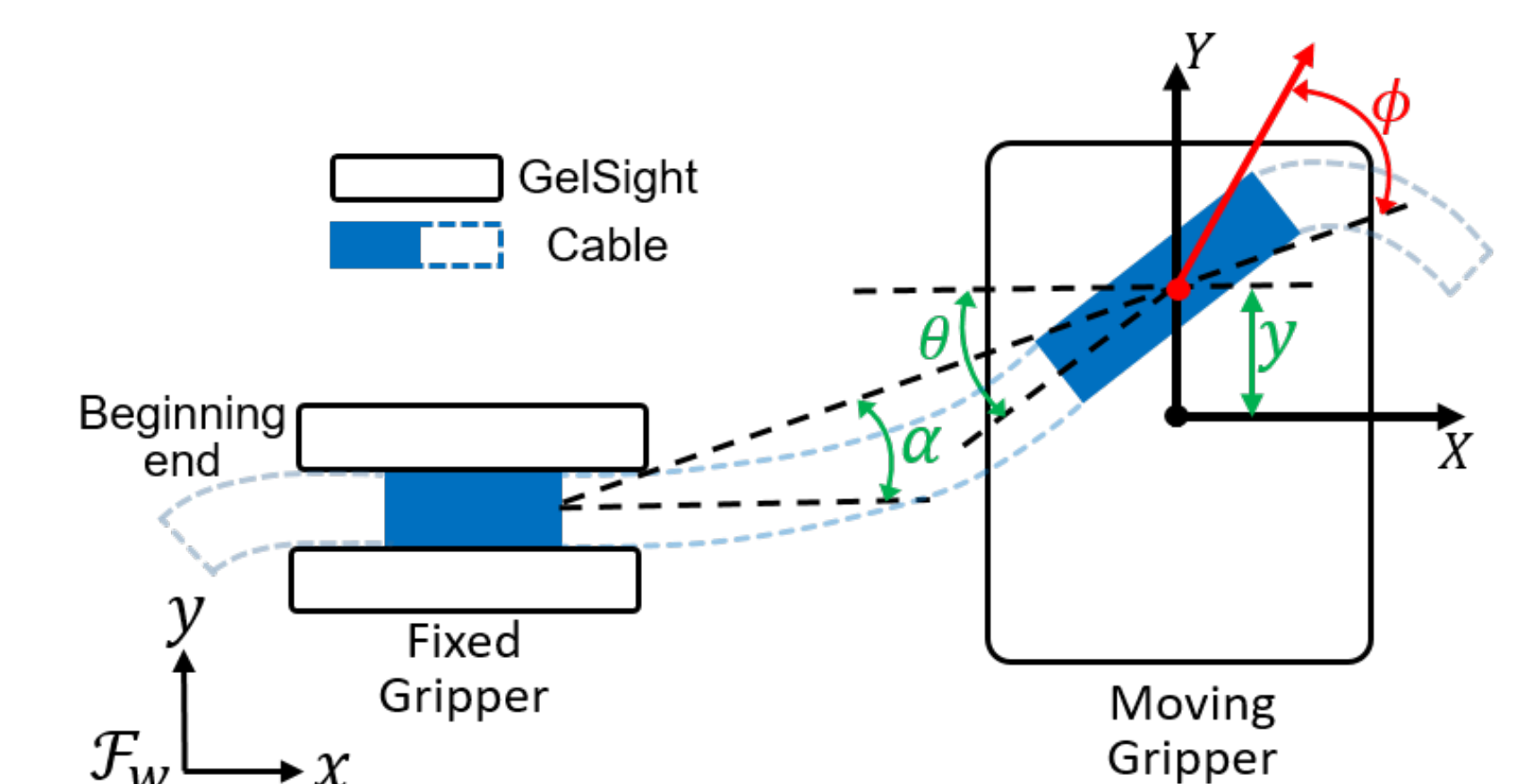
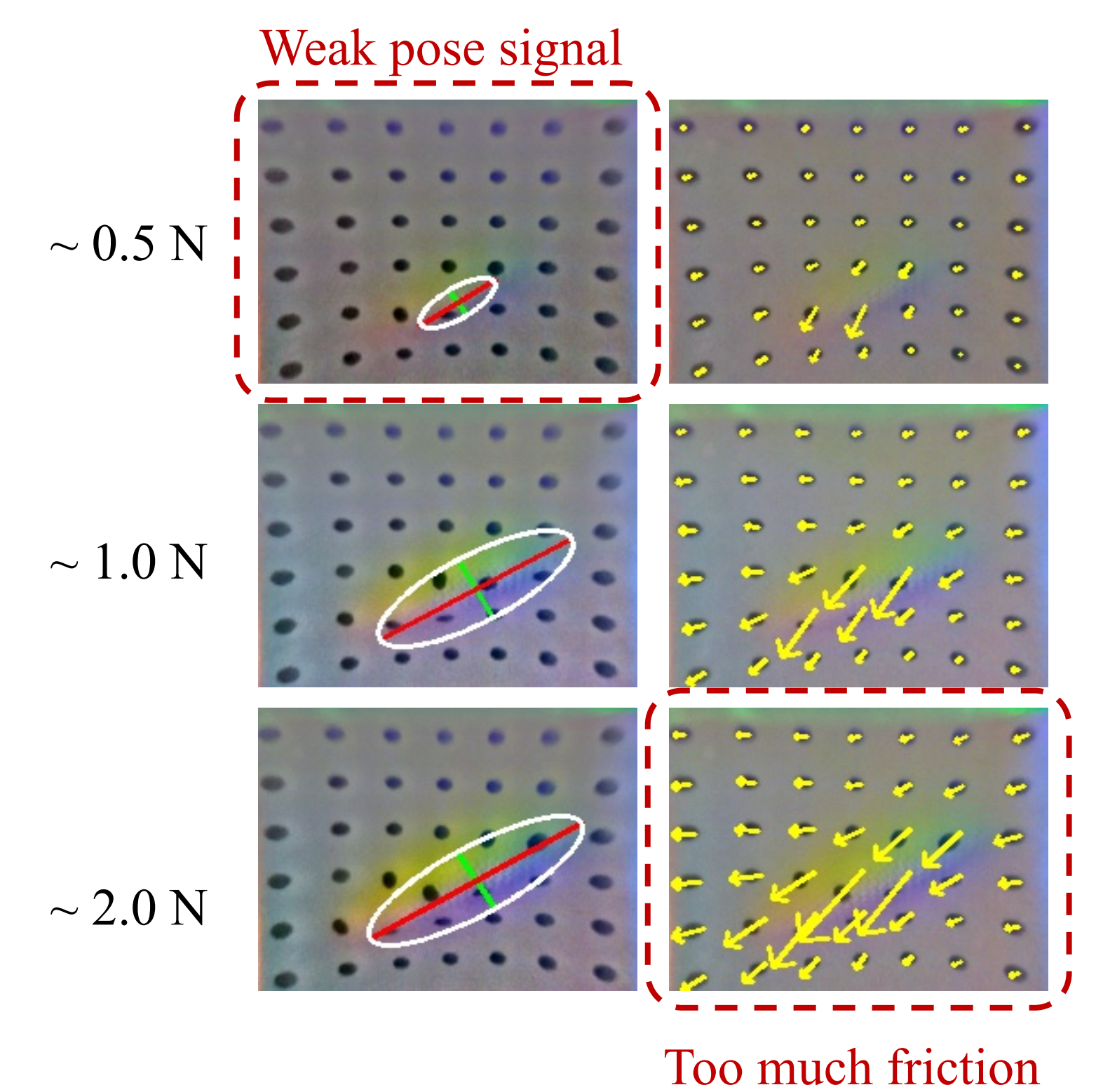
A learned linear model

$$\text{State } \mathbf{x} = \begin{pmatrix} y \\ \theta \\ \alpha \end{pmatrix}, \text{ input } u = \emptyset$$

$$\dot{\mathbf{x}} = \mathbf{A}\mathbf{x} + \mathbf{B}u$$

LQR controller

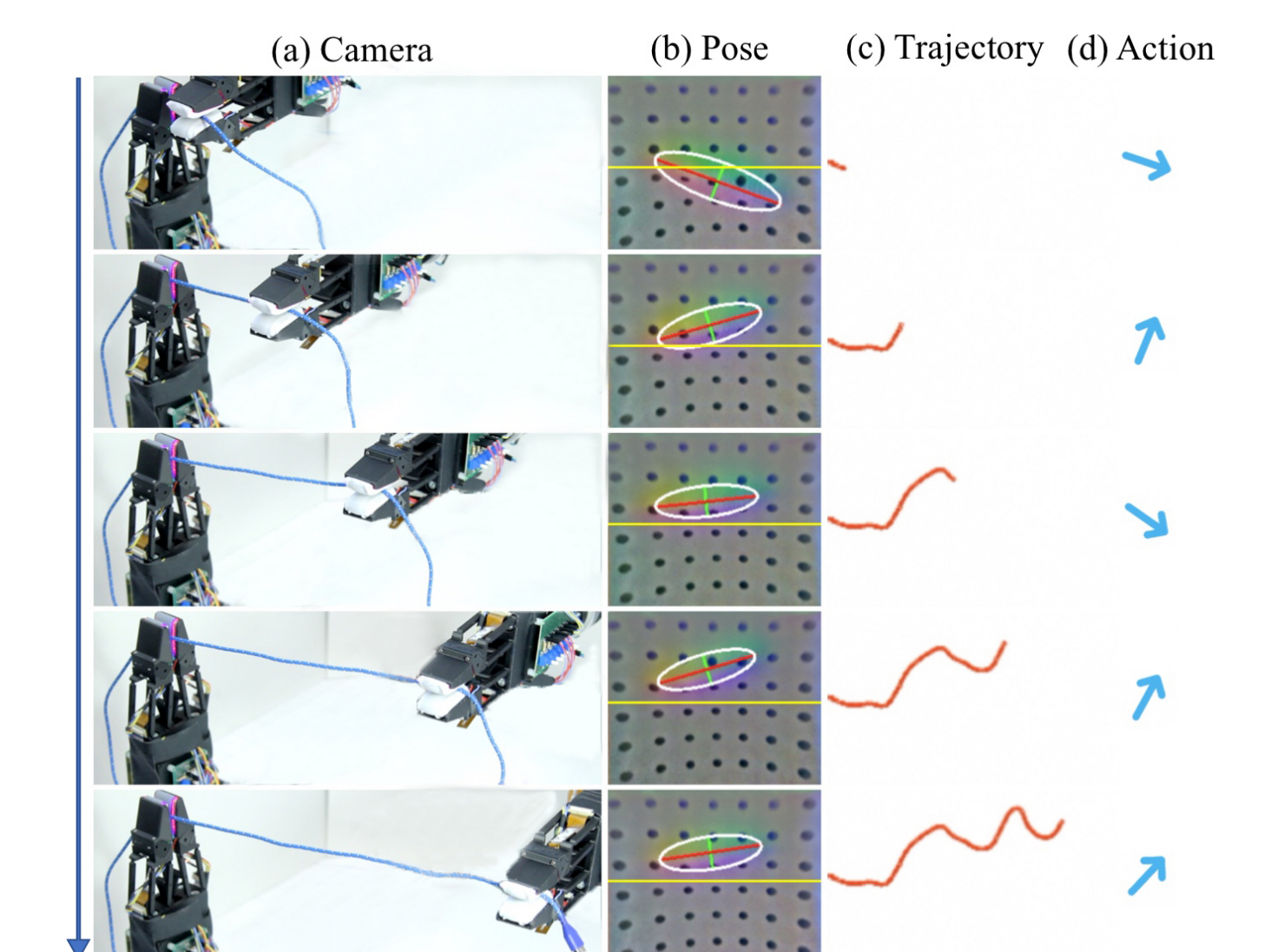
$$\bar{u} = -\mathbf{K}\mathbf{x}, \mathbf{x}^* = \begin{pmatrix} 0 \\ 0 \\ 0 \end{pmatrix}, u^* = 0$$



## Results

### Cable following experiment

- camera view,
- pose estimation from tactile imprints,
- top view of the trajectory of the end-effector,
- velocity input to the LQR controller.



### Experimental results

#### Different robot controllers (Top)

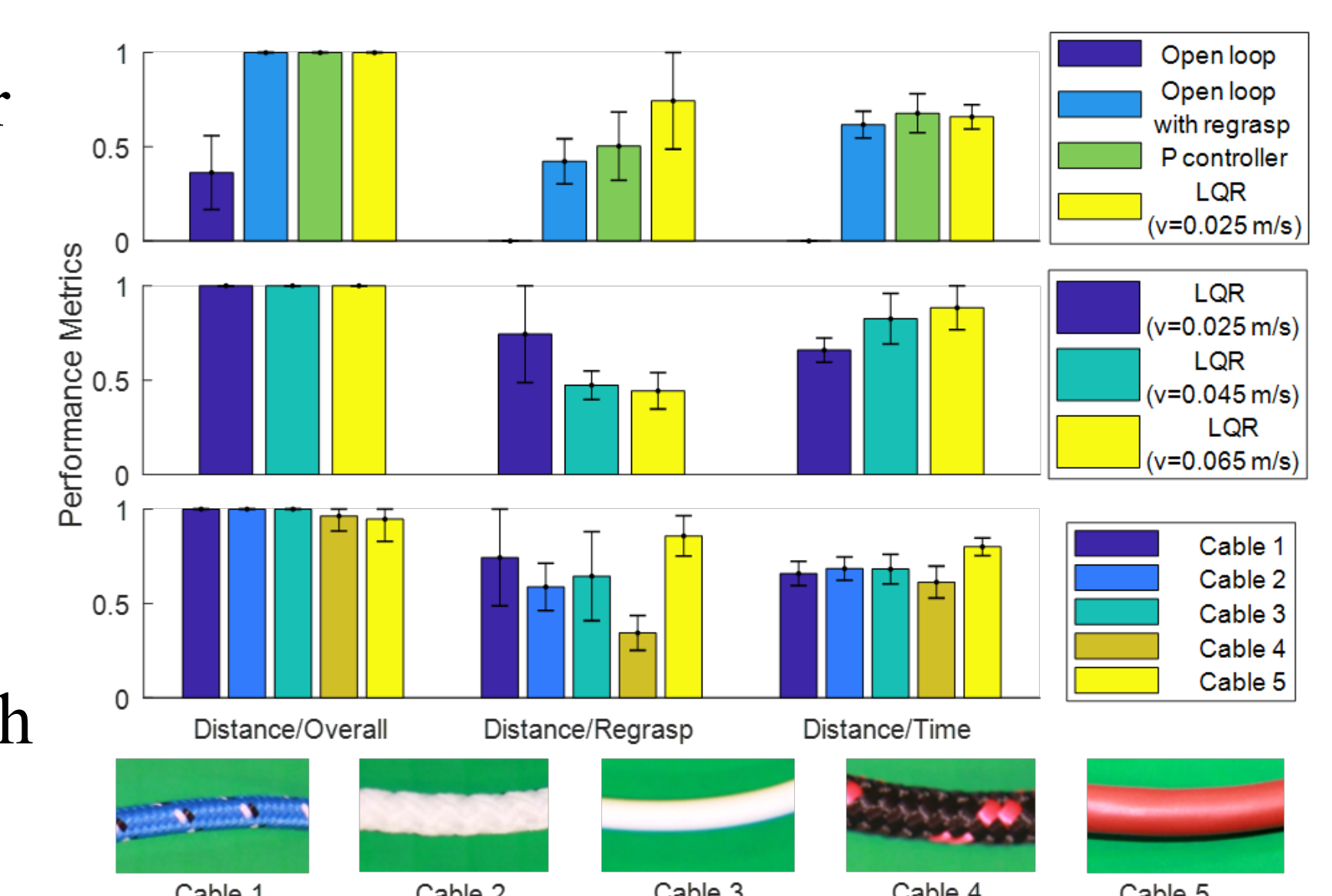
LQR controller uses the least number of regrasp.

#### Different velocities (Middle)

Model learned at 0.025 m/s performs well on other velocities.

#### Different cables (Bottom)

Model learned from one cable performs well on different cables with different properties (diameters, materials, stiffness).



## Conclusions

- An assembly-reduced parallel gripper;
- Cable pose estimation via high dimensional vision sensor;
- Cable grip controller via PD controller and leaky integrator;
- Cable pose controller based on a learned linear model via a single cable with a single velocity;
- The first tactile reactive gripper that can perform cable following;**
- The perception and control framework offers a solution for manipulation tasks such as tying knots, sorting cables, routing ropes, etc.